

# WATER BASE PAINT FOR GALVANIZED SHEET

Product code:PW3752

## Composition and Application Field

**EVI Water Base Paint for Galvanized Sheet** is a luxury range of Acrylic paint specially formulated with a special nobel resin with copious amounts of titanium dioxide and other carefully selected ingredients. It gives long life to the coatings and has good gloss and gloss retention properties and can withstand the rigors of the gulf climatic conditions. **EVI Water Base Paint for Galvanized Sheet** has all the good virtues like hiding, good flow, good wash ability, superior scrub resistance, smooth finish.

## Use

**Substrates:** Galvanized sheet & Metal Tower  
**Area of Use:** Interiors and Exteriors.

## Specification

**Finish** : Smooth & Matt 20% Gloss  
**Colour** : White + all shades as per EVI shade card and custom made.

**Specific gravity** : 1.22 ± 0.02

**Solids (% by volume)** : 50 ± 1

**Diluent** : Sweet Water

**Flash point** : Not Applicable

### Spread rate:

While the spread rate is directly dependant on the surface profile and also the type of undulations it has, over spray and also the equipment the painter **EVI Water Base Paint for Galvanized Sheet** it would cover app 9 – 10 m<sup>2</sup> / liter at 40 – 50 microns per coat.

**Drying Time (30° C)** : Set to touch: 1½ – 2 hours

: Ready for Recoat: app 3 - 4 hours

**Recommended DFT:** 2 coats. App 40 – 50 mic per coat.

## Surface Preparation

A good surface preparation and following the method statement / recommended system procedure of EVI is an ideal recommendation for the application of **EVI Water Base Paint for Galvanized Sheet**.

### For Galvanized Sheet:

Achieve a good and clean surface by removing all contaminants and loose particles by cleaning & drying. A laitance free surface should be achieved by good sweep blast or a wire brush. Water washing under pressure is recommended. Apply EVI Water Base Paint for Galvanized Sheet and allow drying as per the data sheet and subject to one more coat for better protection.

### For Old & Painted surfaces and for better surface adhesion:

In case of surfaces which are painted / or aged and if there is visible dusting, chalking or even friable, or we need to enhance the adhesion, ensure that all the loose material is

removed by scrapping or metal brush. Apply a good coat EVI Water Base Primer, allow drying. Follow this by a regular coat or two of EVI Water Base Paint for Galvanized Sheet, we can go up to 2 coats.

## Application Method

Adequate ventilation is an ideal situation as it helps in drying and the good application itself.

Avoid high humid conditions i.e., >95% when condensation is likely to interfere and also when the surface temperature is at least 3°C above dew point.

**1. Dilution:** One can add 5 to 10% of sweet water for ease of application depending on the suitability of application.

**2. Brush:** It is in ideal recommendation especially to avoid runs and sags due to excess.

**3. Roller:** Apply an even coat spreading uniformly taking care to avoid runs.

**4. Airless spray:** Use tip size around 0.018" to 0.020" and pressure around 2000. – 2500 psi. or 150 – 175 kg/cm<sup>2</sup>

## Storage & Shelf Life

Under dry and cool condition, storage stability can be sound up to 18 months in original sealed containers.

## HANDLING

**Disposal:** As per the guidance and legislations of the local Authority e.g., by controlled landfill. In case of doubt, consult local authority. Do not empty into drains, sewers or other water courses.

**Flash Point:** Not applicable.

## Safety Precaution

Avoid contact with the skin and eyes. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves. Use a barrier cream.

Ensure that there is adequate ventilation in the area where the product is being applied. Do not breathe vapour or spray. MSDS is available on request for the safe handling of this product.

## FIRST AID

**Eyes:** In the event of accidental splashes, flush eyes with warm water immediately and obtain medical advice.

**Skin:** Wash skin thoroughly with soap and water or approved industrial cleaner. DO NOT USE solvent or thinners.

**Inhalation:** Remove to fresh air, loosen collar and keep patient rested.

**Ingestion:** In case of accidental ingestion DO NOT INDUCE VOMITING. Obtain immediate medical attention.