



# **Technical Data Sheet**

# PU White Matt Antiscratch NY

Product code: E/152X

Color: White Finish: Matt

# **Composition and Application Field**

Pigmented polyurethane matt finish endowed with high coverage, extreme brightness, plasticity, and high scratch resistance. Indicated to varnish furniture, tables, writing tables, flat and assembled furniture.

Available in the following version:

E/1520 6±1% Gloss E/1521 12±3% Gloss E/1522 30±5% Gloss E/1523 50±5% Gloss E/1524 70±5% Gloss

#### **Product Preperation**

Catalyst by weight by volume with hardener

50% 60% E/1013

**Additives** Not necessary in normal conditions

Pot Life 3hrs. at 25°C

## **Dillution**

Spraying: Dilute with PU thinner E/613 at 20-30%.

In case of hot and humid climate, add 5 -10% of PU retardant thinner E/622.

## **Technical Characteristics**

| Physical Properties   |      |                |
|-----------------------|------|----------------|
| Specific gravity      | 1.31 | (± 0,025) Kg/l |
| * Visc. Ford          | 130  | (± 5) Sec.     |
| 4/ 25°C               |      |                |
| Weight solids         | 70%  | (± 2) Kg/Kg    |
| Weight solids blended | 55%  | (± 2) Kg/Kg    |
| Flash Point           | 21   | grades         |
|                       |      | centigrade     |

(Abel Pensky closed cup)

Application Rate ...... 140gr/m² (per coat)

Drying @25°C

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|----------------|----------|
| * Dust free    | 15-20 mn |
| Touch drying   | 60 mn    |
| Interval coats | 2 hrs    |
| Deep drying    | 24 hrs   |

#### **Dry Film Characteristics**

Mechanical Characteritics

| Gloss 60°   | From 5 to 70 (ASTM D523/67) |
|-------------|-----------------------------|
| Adherence   | Good (on sanded substrates) |
| Hardness    | Very Good                   |
| Antiscratch | Very Good                   |

# **Surface Preperation**

It can be used on veneer substrate, solid wood, and MDF which were treated with pigmented (white) polyurethane or polyester basecoats. Apply two or more coats according to the desired covering. After drying, sand the basecoat with at least 400 type sanding paper. Ensure that no residues on the substrate before application of topcoat.

# **Application Method**

Spray gun: Use spray gun with a 1.8 - 2.0 mm. nozzle at 3-4 atm/bar. It can be applied by air mix spray application. In the last case of preliminary test, for spray application the ideal reduction is 20-30%.

**NB:** The product is not suitable for airless spray application. For curtain application, it can be used for closed pore and the most important thing is to keep controlled viscosity during the vanishing, adding PU thinner to compensate the evaporation of solvent.

#### **Subsequent Treatments**

After drying this product do not need particular subsequent treatment. In case of ageing treatment request, contact our Technical Department or consult Technical Data Sheet relative to the products mentioned.

# **Packing**

Available in 1 ltr, 5ltr, 25ltr. NB: We fill 1Kg per ltr.

# Storage

If the drum is hermetically closed and well stored at 25°C, the product has 18 months of shelf-life.

The hardeners have 6 months of shelf-life.