

PU Sealer Economy 1

Product code: **E/1405**
Color: Transparent

Composition and Application Field

Transparent polyurethanic basecoat easy to sand; it is indicated to varnish furniture, doors, window sash as frames and casings. Endowed with a very fast drying, good plasticity, acceptable transparency and good build.

Product Preparation

Catalyst by weight by volume with hardener
50% 50% E/1016

Additives Not necessary in normal conditions

Pot Life 3hrs. at 25°C

Dilution

Spraying: Dilute with PU thinner or E/612 at 25-30%.
Curtain Coater: Dilute with PU thinner E/612 at 20%.
In case of hot and humid climate, add 5 -10% of PU retardant thinner E/622.
N.B: In winter we suggest E/610 for faster drying and in hot climate we can use E/613 to avoid bubbles and blooming.

Technical Characteristics

Physical Properties

Specific gravity	0.98	(± 0,025) Kg/l
* Visc. Ford	55	(± 2) Sec.
4/ 27-29°C		
Weight solids	37%	(± 2) Kg/Kg
Weight solids blended	30%	(± 2) Kg/Kg
Flash Point	21	grades
		centigrade

(Abel Pensky closed cup)

Application Rate 140gr/m² (per coat)

Drying @25°C

* Dust free	15 mn
Touch drying	25 mn
Interval coats	1.30 hr
Sanding after	3 hrs
Deep drying	24 hrs

Dry Film Characteristics

Mechanical Characteristics

Adhesion	Good
Plasticity	Good
Sanding.....	Good
Covering	Good

Surface Preparation

Good sanding of wood surface is advisable before application of E/1405, with sanding paper 100. Control the compatibility of stains eventually used.

Application Method

You can apply the product as follows:
Spray gun: It is possible to use even airless and air-mix equipments.
Curtain: This product can be applied even with curtain coater; control the viscosity during application adding PU thinner to balance the evaporation of solvents.
Apply one or more coats according to the desired covering.

Subsequent Treatments

It is possible to apply matt and glossy top finish, polyurethane or nitrocellulose based, due to the working cycle used, and belonged to our finiture series.

Note

For a correct working cycle, verify that:

- Used stain must be dry;
- Substrate humidity must be under 20%;
- No grease and residues on substrate that can cause defect on wetting;
- Substrate hadn't treated with ammonia and peroxide.

For a better result of covering, sanding between coats is advisable. Follow the indication of reducing and time of interval coats.

Packing

Available in 1 ltr, 5ltr, 25ltr.

Storage

If the drum is hermetically closed and well stored at 25°C, the product have 18 months of shelf-life.
The hardeners have six months of shelf-life.